

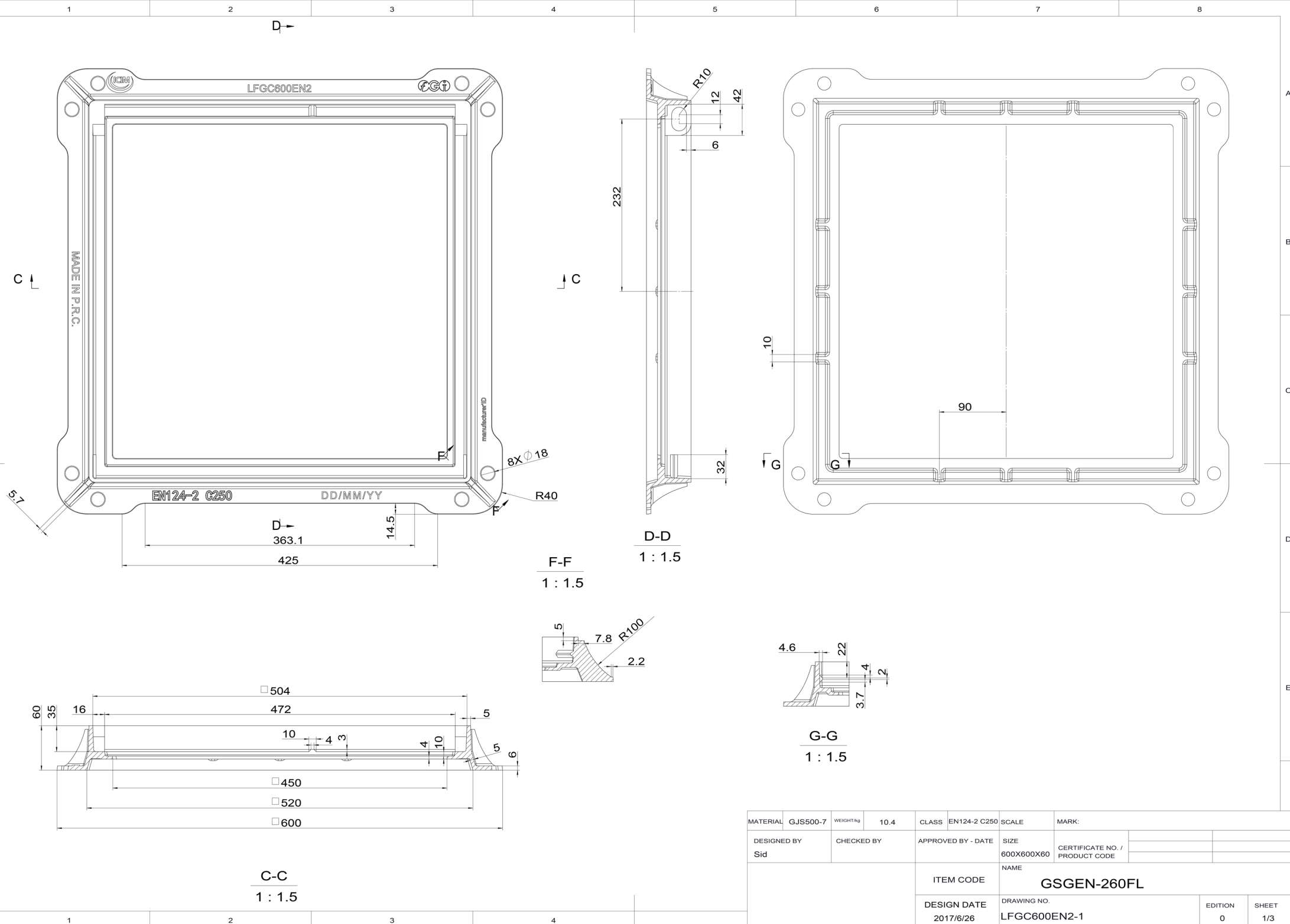
Technical requirement

1. pattern draft is 1-2° of main beams ,cover ,grids, frame side.
2. pattern draft is 5-10° of assistive beams ,gird holes ,outside.
3. pattern draft is 15° of surface patterns ,mark, logo.
4. casting radius which aren't been marked is R1-R3.

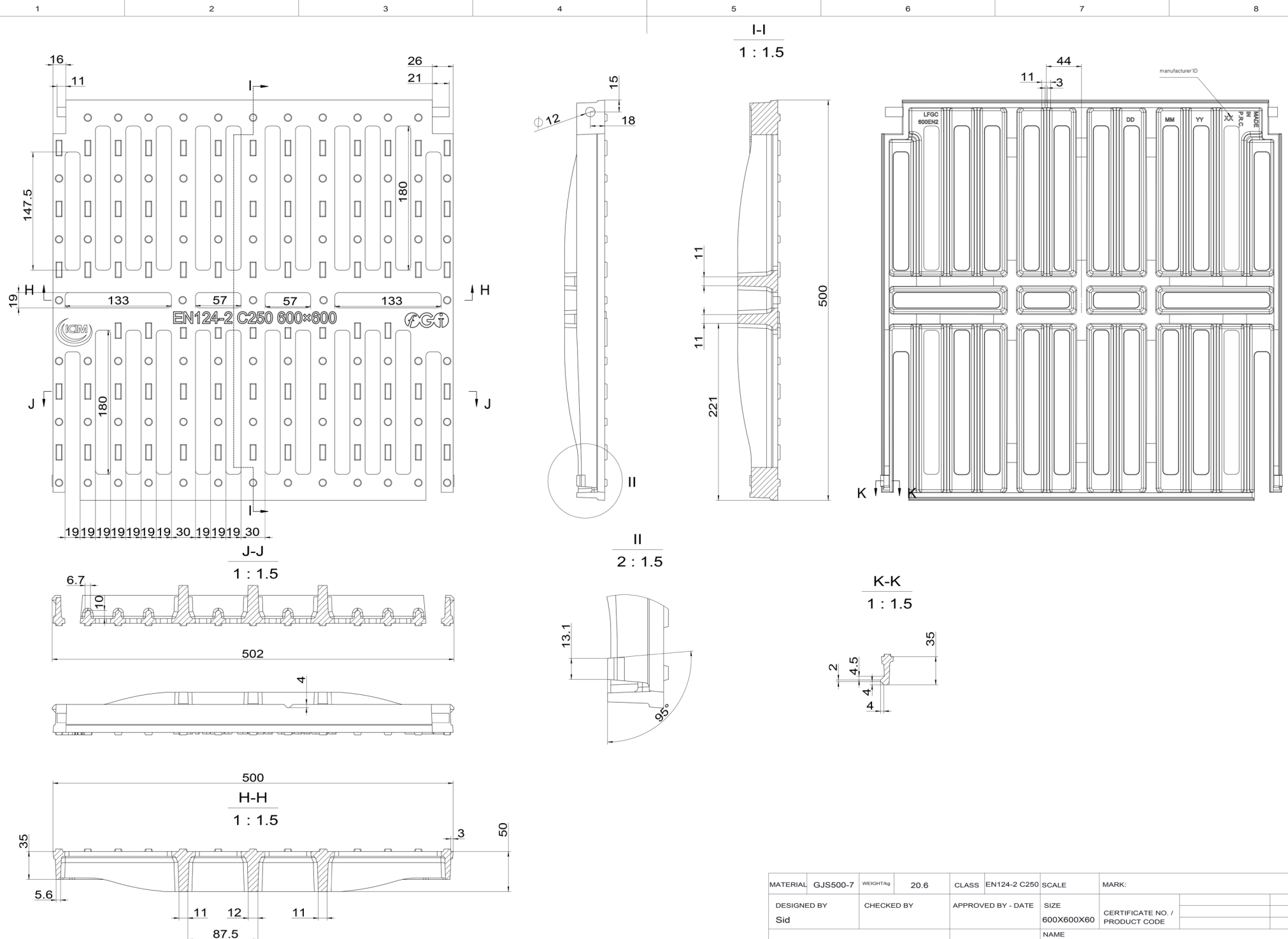
General Dimension Tolerance  
According To ISO 8062-CT10

General Weight Tolerance  
Tolerance(%)  
±5%

MATERIAL	GJS500-7	WEIGHT/kg	31	CLASS	EN124-2 C250	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
						NAME	GSGEN-260FL
				DESIGN DATE	2017/6/26	DRAWING NO.	LFGC600EN2
				EDITION	0	SHEET	1/3



MATERIAL	GJS500-7	WEIGHTkg	10.4	CLASS	EN124-2 C250	SCALE	MARK:
DESIGNED BY	CHECKED BY	APPROVED BY - DATE	SIZE	CERTIFICATE NO. / PRODUCT CODE			
Sid			600X600X60	NAME			
		ITEM CODE	GSGEN-260FL				
DESIGN DATE	DRAWING NO.		EDITION	SHEET			
2017/6/26	LFGC600EN2-1		0	1/3			



MATERIAL	GJS500-7	WEIGHTkg	20.6	CLASS	EN124-2 C250	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	600X600X60
				ITEM CODE	GSGEN-260FL		
DESIGN DATE	2017/6/26	DRAWING NO.	LFGC600EN2-2	EDITION	0	SHEET	1/3