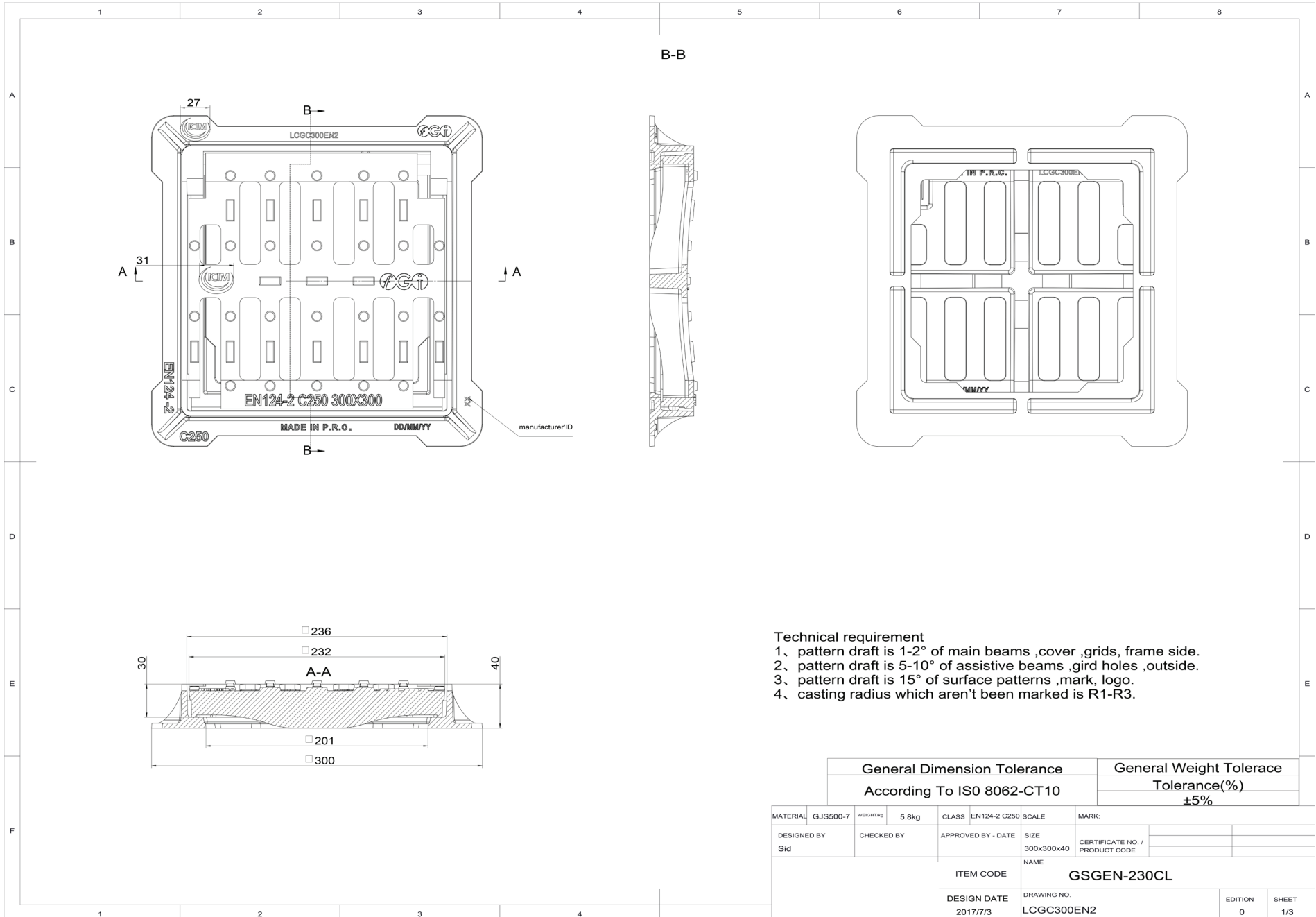


MATERIAL	GJS500-7	WEIGHT _{kg}	2.9kg	CLASS	EN124-2 C250	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
				ITEM CODE	GSGEN-230CL		
				DESIGN DATE	DRAWING NO.	EDITION	SHEET
				2017/7/3	LCGC300EN2-1	0	1/3



- Technical requirement**
- 1、 pattern draft is 1-2° of main beams ,cover ,grids, frame side.
 - 2、 pattern draft is 5-10° of assistive beams ,gird holes ,outside.
 - 3、 pattern draft is 15° of surface patterns ,mark, logo.
 - 4、 casting radius which aren't been marked is R1-R3.

General Dimension Tolerance				General Weight Tolerance	
According To ISO 8062-CT10				Tolerance(%)	
				±5%	

MATERIAL	GJS500-7	WEIGHT/kg	5.8kg	CLASS	EN124-2 C250	SCALE		MARK:			
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	300x300x40	CERTIFICATE NO. / PRODUCT CODE			
				ITEM CODE	GSGEN-230CL						
				DESIGN DATE	2017/7/3	DRAWING NO.	LCGC300EN2	EDITION	0	SHEET	1/3