



- Technical requirement**
1. pattern draft is 1-2° of main beams ,cover ,grids, frame side.
  2. pattern draft is 5-10° of assistive beams ,gird holes ,outside.
  3. pattern draft is 15° of surface patterns ,mark, logo.
  4. casting radius which aren't been marked is R1-R3.

General Dimension Tolerance		General Weight Tolerance	
According To ISO 8062-CT10		Tolerance(%)	
		±5%	

MATERIAL	GJS500-7	WEIGHT/kg	145	CLASS	EN124-2 D400	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
						NAME	
				ITEM CODE	LGSMEN-420L		
				DESIGN DATE	DRAWING NO.	EDITION	SHEET
				2017/6/28	LMHCD1100EN2	0	1/3