

B-B  
1 : 3

manufacturer'ID

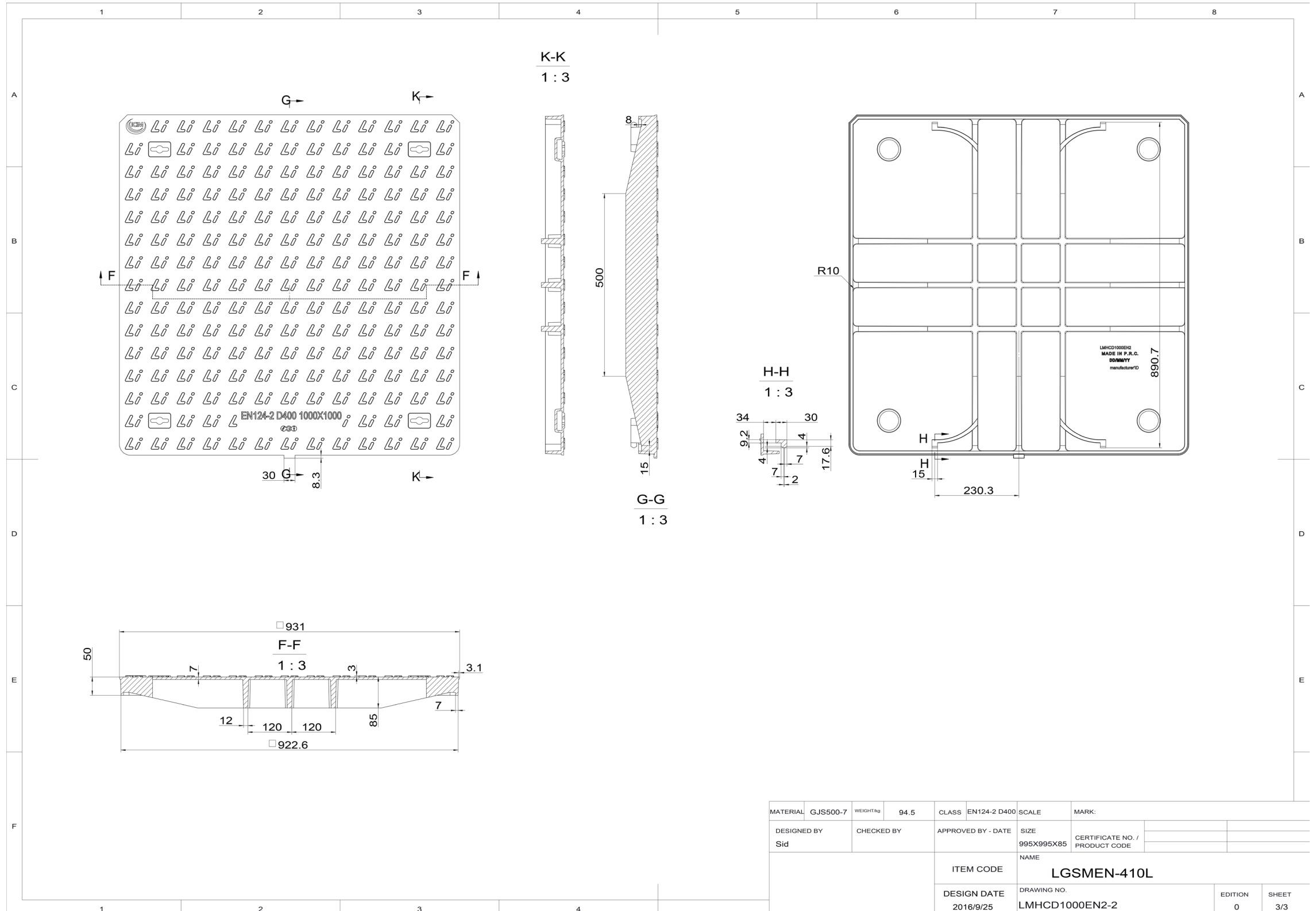
Technical requirement

1. pattern draft is 1-2° of main beams ,cover ,grids, frame side.
2. pattern draft is 5-10° of assistive beams ,gird holes ,outside.
3. pattern draft is 15° of surface patterns ,mark, logo.
4. casting radius which aren't been marked is R1-R3.

General Dimension Tolerance		General Weight Tolerance	
According To ISO 8062-CT10		Tolerance(%)	
		±5%	

MATERIAL	GJS500-7	WEIGHTkg	119	CLASS	EN124-2 D400	SCALE	MARK:	
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE	
						995X995X85		
				ITEM CODE	LGSMEN-410L			
				DESIGN DATE	DRAWING NO.		EDITION	SHEET
				2016/9/25	LMHCD1000EN2		0	1/3





MATERIAL	GJS500-7	WEIGHT/kg	94.5	CLASS	EN124-2 D400	SCALE	MARK:
DESIGNED BY	CHECKED BY	APPROVED BY - DATE	SIZE	CERTIFICATE NO. / PRODUCT CODE			
Sid			995X995X85				
			ITEM CODE	LGSMEN-410L			
			DESIGN DATE	DRAWING NO.	EDITION	SHEET	
			2016/9/25	LMHCD1000EN2-2	0	3/3	