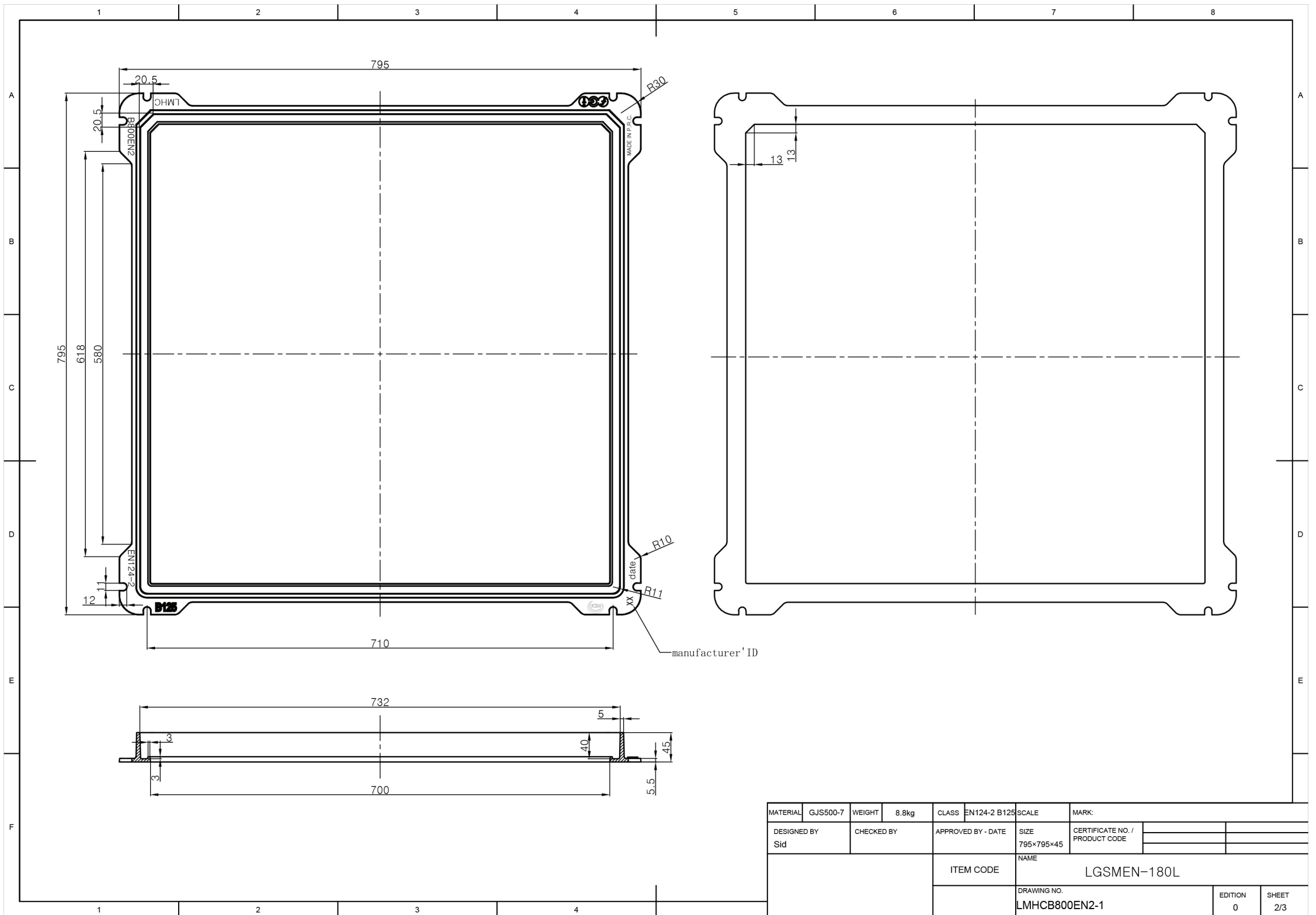


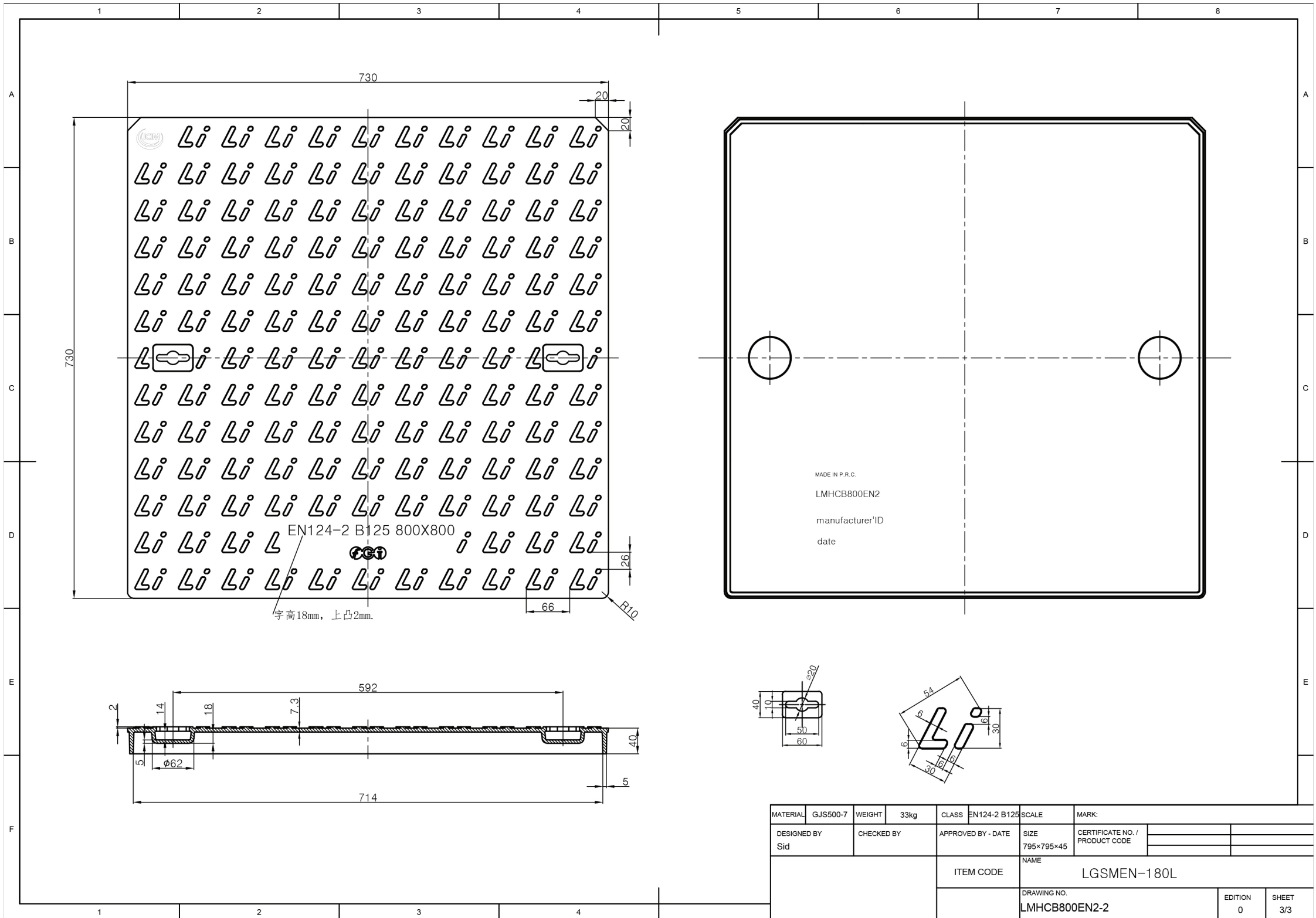
Technical requirement  
 1' pattern draft is 1-2° of main beams ,cover ,grids, frame side.  
 2' pattern draft is 5-10° of assistive beams ,gird holes ,outside.  
 3' pattern draft is 15° of surface patterns ,mark, logo.  
 4' casting radius which aren't been marked is R1-R3.

General Dimension Tolerance According To ISO 8062-CT10	General Weight Tolerance Tolerance(%) ±5%
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MATERIAL	GJS500-7	WEIGHT	41.8kg	CLASS	EN124-2 B125	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
						NAME	
						ITEM CODE	LGSMEN-180L
						DRAWING NO.	EDITION
						LMHCB800EN2	0
							SHEET
							1/3



MATERIAL	GJS500-7	WEIGHT	8.8kg	CLASS	EN124-2 B125	SCALE		MARK:			
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	795x795x45	CERTIFICATE NO. / PRODUCT CODE			
				ITEM CODE	NAME				LGSMEN-180L		
				DRAWING NO.	LMHCB800EN2-1			EDITION	0	SHEET	2/3



MATERIAL	GJS500-7	WEIGHT	33kg	CLASS	EN124-2 B125	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
						795x795x45	
				ITEM CODE	LGSMEN-180L		
				DRAWING NO.	LMHCB800EN2-2		
				EDITION	0	SHEET	3/3