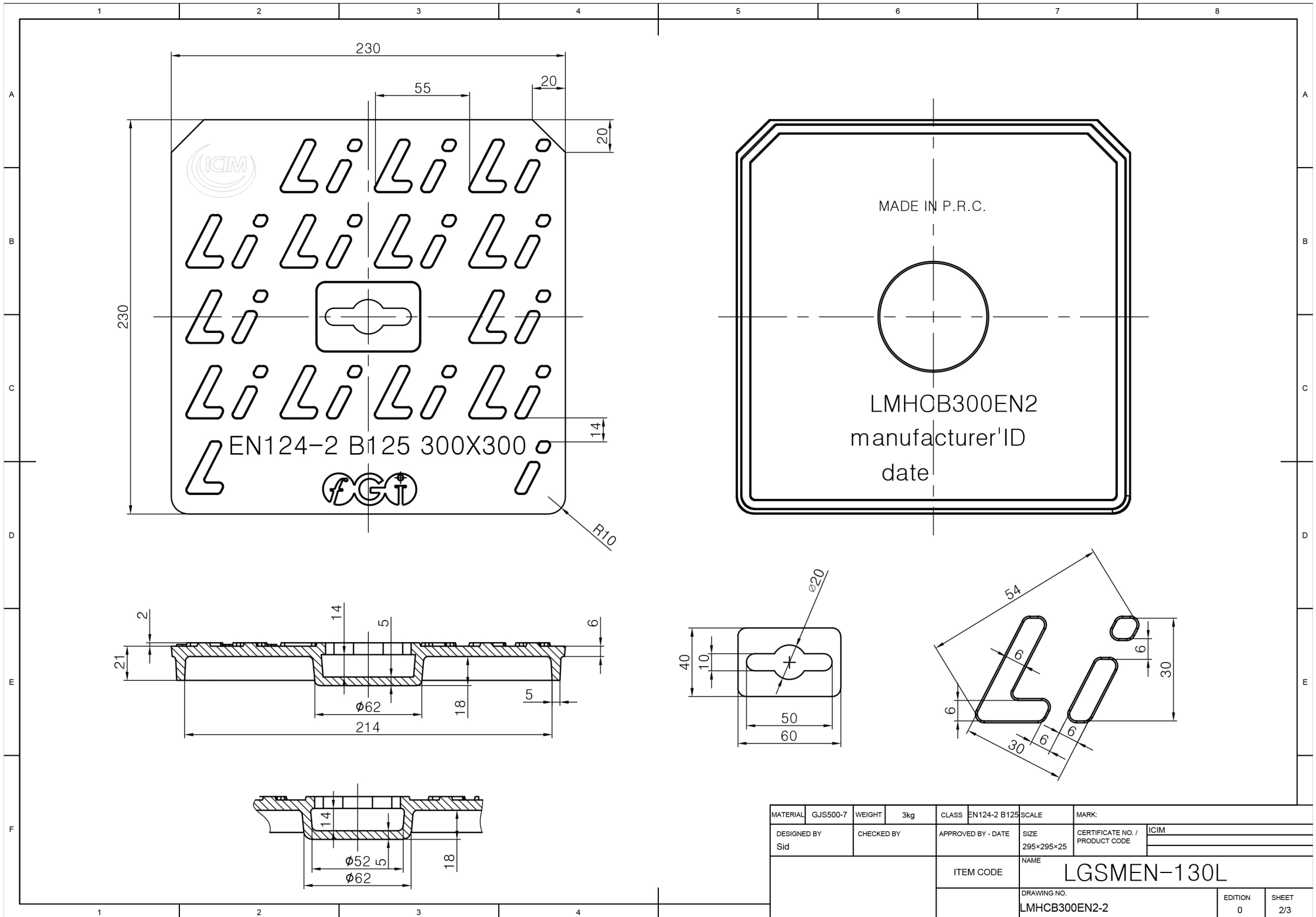
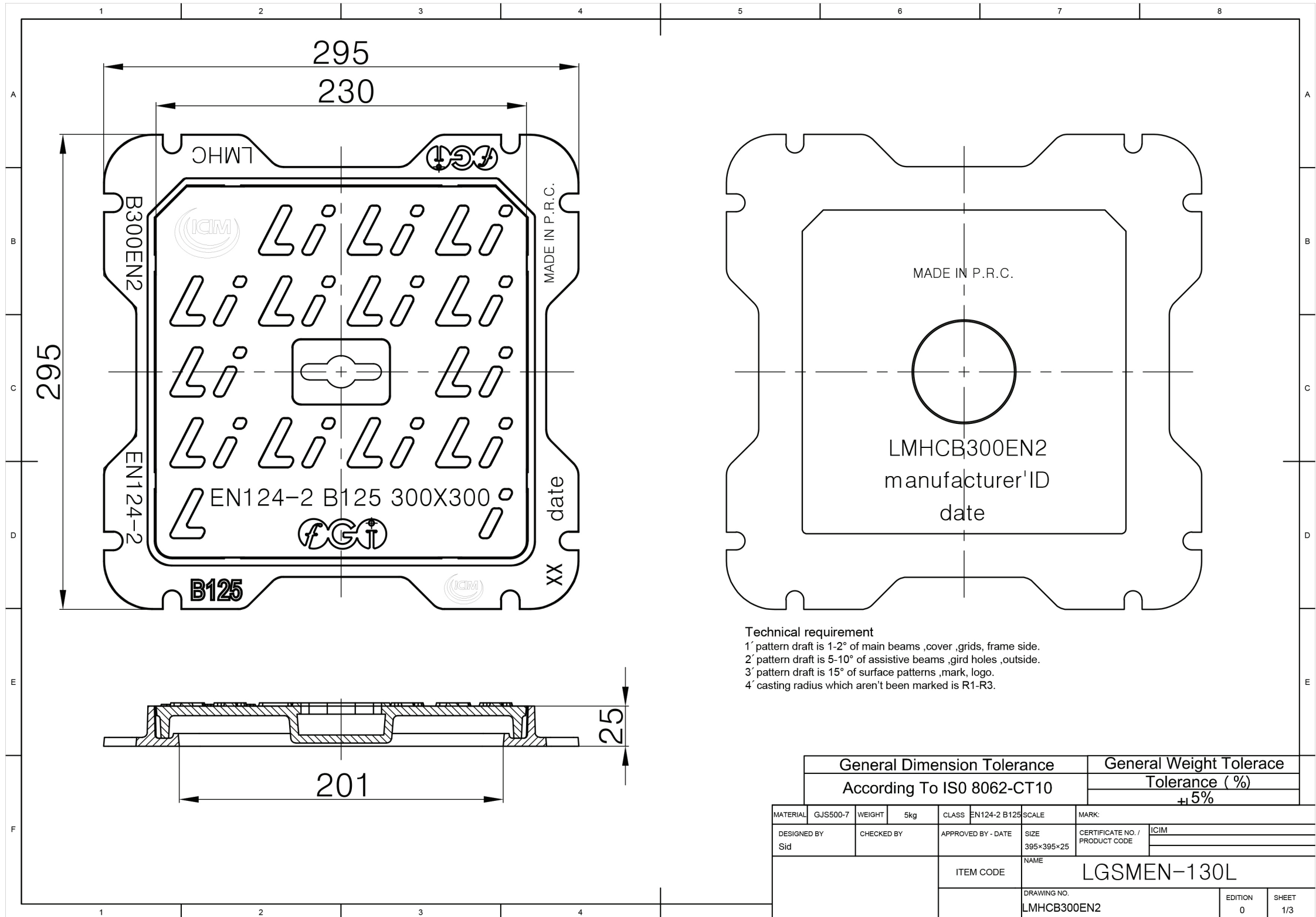


manufacturer' ID

MATERIAL	GJS500-7	WEIGHT	2kg	CLASS	EN124-2 B125	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	295x295x25
						CERTIFICATE NO. / PRODUCT CODE	ICIM
				ITEM CODE	NAME LGSMEN-130L		
					DRAWING NO.	EDITION	SHEET
					LMHCB300EN2-1	0	3/3



MATERIAL	GJS500-7	WEIGHT	3kg	CLASS	EN124-2 B125	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
						295x295x25	ICIM
				ITEM CODE	NAME		
					LGSMEN-130L		
				DRAWING NO.	EDITION	SHEET	
				LMHCB300EN2-2	0	2/3	



Technical requirement
 1' pattern draft is 1-2° of main beams ,cover ,grids, frame side.
 2' pattern draft is 5-10° of assistive beams ,gird holes ,outside.
 3' pattern draft is 15° of surface patterns ,mark, logo.
 4' casting radius which aren't been marked is R1-R3.

General Dimension Tolerance				General Weight Tolerance			
According To ISO 8062-CT10				Tolerance (%)			
				+5%			
MATERIAL	GJS500-7	WEIGHT	5kg	CLASS	EN124-2 B125	SCALE	MARK:
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. / PRODUCT CODE
				ITEM CODE	NAME		
				LGSMEN-130L			
				DRAWING NO.		EDITION	SHEET
				LMHCB300EN2		0	1/3